

**Garant****Indexable insert for turning DC.T 11T308, for medium machining, Grade: CB7010****Order data**

Order number	260464 CB7010
GTIN	4045197669780
Item class	21G

**Technical description**

Cutting speed $v_c$ secondary application	70 - 180 m/min
Main application	P
Cutting speed $v_c$ main application	90 - 240 m/min
Secondary application	M
Feed $f$	0.1 - 0.3 mm/rev.
Cutting depth $a_p$	0.2 - 2 mm
Cutting conditions	continuous
Chip breaker	SM
Corner radius	0.8 mm
Grade	CB7010

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Cermet
ISO code indexable insert	DCMT 11T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning